



# <sup>>></sup>HM01B0-MNA-01FT870

Compact Camera Module Preliminary version 01 Oct, 2019

Himax Imaging, Ltd.



**Compact Camera Module** 



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### **Revision History**

Oct, 2019

Version	Date	Description of changes
01	2019/10/09	New setup.



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$\mathbf{V}$	

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### **Preliminary Version 01**

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### 1. Sensor Specification

The HM01B0 is an Ultra Low Power Image Sensor (**ULPIS**) that enables the integration of an "Always-on" camera for computer vision applications such as gestures, intelligent ambient light and proximity sensing, tracking and object identification. The unique architecture of the sensor enables the sensor to consume very low power of <4mW at QVGA 60FPS, <2mW at QVGA 30FPS, and <1.1mW at QQVGA 30FPS.

The HM01B0 contains 324 x 324 pixel resolutions and supports a 324 x 244 window mode which can be readout at a maximum frame rate of 60FPS, and a 2x2 monochrome binning mode with a maximum frame rate of 120FPS. The video data is transferred over a configurable 1-bit, 4-bit or 8-bit video interface with support for frame and line synchronization. The sensor integrates a black level calibration circuit, automatic exposure and gain control loop, self-oscillator and motion detection circuit with interrupt output to reduce host computation and commands to the sensor to optimize the system power consumption.

The sensor is available in a Chip Scale Package (**CSP**) or Bare Die and measures less than 5mm<sup>2</sup>. The sensor supports single, dual or triple power supply configuration and requires only 3 passive components enabling a highly compact camera module design for devices such as IoT, wearable, smart building, smart phone, tablets and slim notebooks.

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#### 1.1 Features

- Ultra Low Power Image Sensor designed for Always-on vision devices and applications
- High sensitivity 3.6µ BrightSense<sup>™</sup> pixel technology
- 324 x 324 active pixel resolution with support for QVGA window, vertical flip and horizontal mirror readout
- <1.1mW QQVGA resolution at 30FPS,</li> < 2mW QVGA resolution at 30FPS
- Programmable black level calibration target, frame size, frame rate, exposure, analog gain (up to 8x) and digital gain (up to 4x)
- Automatic exposure and gain control loop with support for 50Hz 60Hz flicker avoidance
- Flexible 1-bit, 4-bit and 8-bit video data interface with video frame and line sync
- Motion Detection circuit with programmable ROI and detection threshold with digital output to serve as an interrupt
- On-chip self oscillator
- I2C 2-Wire serial interface for register access
- CSP and Bare Die sensor package option
- High CRA for low profile module design

#### 1.2 Application

ONTHONG, ON ALLONG Cellular and mobile phones

Althade

- Digital video camcorders
- PC multimedia
- Tablets

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### 1.3 Key parameters

Module Parameters	Value
Image sensor part number	HM01B0-MNA
Pixel Array (Active/ Effective)	324 x 324 / 320 x 320
Pixel Size	3.6µm x 3.6µm
Image Diagonal	1.63mm
Optical Format	Full frame 1/11"; QVGA 1/13"
Color Filter Array	Bayer, Monochrome
Shutter Type	Electronic Rolling Shutter
Frame Rate (Max.)	8-bit, 320p 45FPS @ 6MHz
(8-bit interface)	8-bit, QVGA 60FPS @ 6MHz
Frame Rate MAX	8-bit, 320p 45FPS @ 12MHz
(4-bit interface)	8-bit, QVGA 60FPS @ 12MHz
Frame Rate MAX	8-bit, 320p 30FPS@ 36MHz
(1-bit interface)	8-bit, QVGA 45FPS @ 36MHz
S/N Ratio MAX	38.7dB
Dynamic Range (1x / 8x)	64dB / 70dB
Sensitivity @ 530nm	5.6 V / Lux-sec
Pixel CRA <sub>MAX</sub>	30°
	AVDD 2.8V
Supply Voltage (Typ.)	DVDD 1.5V
	IOVDD 1.8/2.8V
Input Reference Clock	3 – 36MHz
Serial Interface	I2C, 400kHz max.
Video Data Interface	8-bit, 4-bit, 1-bit data output FVLD, LVLD, PCLK
Pixel Clock (PCLK) (MAX.)	36MHz
Output Format	6-bit / 8-bit RAW
Digital Output	Motion Interrupt (Active High)
Control Loop	Black Level, Exposure / Gain
	8-bit, QQVGA 30FPS 1.1mW
	8-bit, QVGA 30FPS <2mW
Power Consumption (Typ.)	8-bit, QVGA 60FPS <4mW
(907 -	Standby 200µW
Temperature	Operating -20 °C to 85 °C
	Stable Image 0 °C to 60 °C
Construction	3P+ CG
EFL	0.66 mm ± 5%
BFL	1.04 mm
Image circle F/No	1.83 mm 2.4
TV distortion	under 4.3%
	Horizontal 87°
Field of view	Vertical 87°
Polotivo illumination	Diagonal 115°
Relative illumination     Over 35%: y=1.0d       Chief ray angle     30°	
Barrel size	M3.5 x P0.20
Holder size	5.0mm x 5.0mm
Total track (Barrel to image)	Y=2.80 ± 0.1 (at inf.)

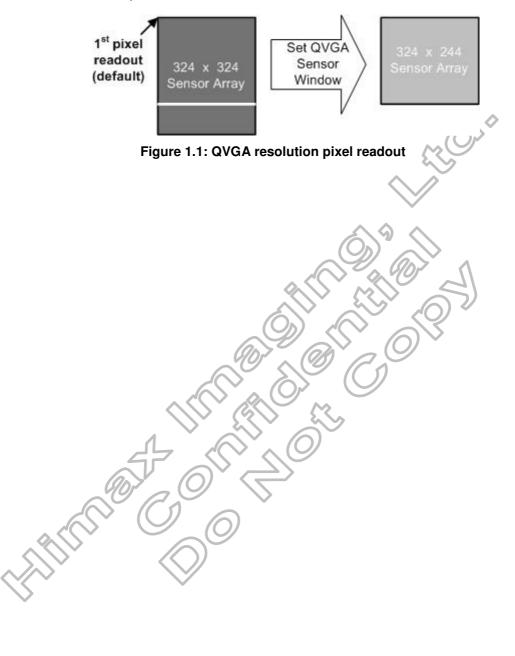
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#### 1.4 QVGA window readout

The QVGA sensor window with an active resolution of  $324 \times 244$  pixels is programmed by setting register 0x3010[0] to 1. The location of the windows fixed such that the coordinate of the first pixel read out location is 0, 0.



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#### **1.5** Electrical specification

#### 1.5.1 Operating ratings

Perometer	Symbol	Spec.			Unit
Parameter	Symbol	Min.	Тур.	Max.	Unit
Analog supply voltage	V <sub>DD-A</sub>	2.6	2.8	3.0	V
IO supply voltage	V <sub>DD-IO</sub>	1.7	1.8	3.0	V

#### Table 1.1: Operating ratings

#### 1.5.2 DC characteristics

The power consumptions are measured in sense ( $C_L = 5pF$ ).

				MU		
Devenuetev	Oursela e l	Q a m disti a m		Spec.		11
Parameter	Symbol	Condition	Min.	Typ.	Max.	Unit
Average Current Consur	nption	•	•	•	-	-
	IDD-AVDD1	External Internal LDO Mode, 8-bit RAW, QVGA @ 60FPS,		271	-	μA
Active current 1	DD-DVDD1	PCLKO gated,		1201	-	μA
	DD-IOVDD1	$V_{DD-A} = 2.8V, V_{DD-D} = 1.5V,$ $V_{DD-IO} = 1.8V$	<u>~</u> 0	287	-	μA
Active current 2	IDD-AVDD2	Internal LDO Mode, 8-bit RAW, QVGA @ 60FPS,		278	-	μA
Active current 2	IDD-IOVDD2	PCLKO gated, V <sub>DD-A</sub> = 2.8V, V <sub>DD-IO</sub> = 2.8V	$\hat{\mathbf{O}}$	1746	-	μA
Standby current 1	IDD-STANDBY1	External Internal LDO Mode, $V_{DD-A} = 2.8V, V_{DD-D} = 1.5V,$ $V_{DD-IO} = 1.8V, MCLK on$	)- )-	105.7	-	μA
Standby current 2	IDD-STANDBY2	External Internal LDO Mode, $V_{DD-A} = 2.8V$ , $V_{DD-D} = 1.5V$ , $V_{DD-IO} = 1.8V$ , MCLK off	-	3	-	μA
Standby current 3	IDD-STANDBY3	Internal LDO Mode, VDD-A = 2.8V, VDD-IO = 2.8V, MCLK on	-	142.3	-	μA
Standby current 4	IDD-STANDBY4	Internal LDO Mode, VDD A = 2.8V, VDD-IO = 2.8V, MCLK off	-	25.1	-	μA
Digital Inputs (MCLK, TF	RIG, SCL)					
Input voltage low	VIL	/ -	GND – 0.3	-	0.3V <sub>DD-IO</sub>	V
Input voltage high	VIH	-	0.7V <sub>DD-IO</sub>	-	V <sub>DD-IO</sub> + 0.3	V
Input capacitance	CIN	-		4	-	pF
Digital Output			-	•		-
Output voltage low	V <sub>OL</sub>	-	-	-	0.2V <sub>DD-IO</sub>	V
Output voltage high	V <sub>OH</sub>	-	$0.8V_{\text{DD-IO}}$	-	-	V
Output capacitance	Cout	-	-	4	-	pF
Output resistance	Rout	-	-	1	-	Ω
Tri-state leakage current	l <sub>oz</sub>	-	-	-	10	μA

Table 1.2: DC characteristics

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#### 1.5.3 Master clock input (MCLK)

Parameter	Symbol	Condition	Spec.			Unit
Farameter	Symbol	Condition	Min.	Тур.	Max.	Unit
Input frequency	MCLK	-	3	-	36	MHz
Input clock duty cycle	MCLKDUTY	-	45	-	55	%

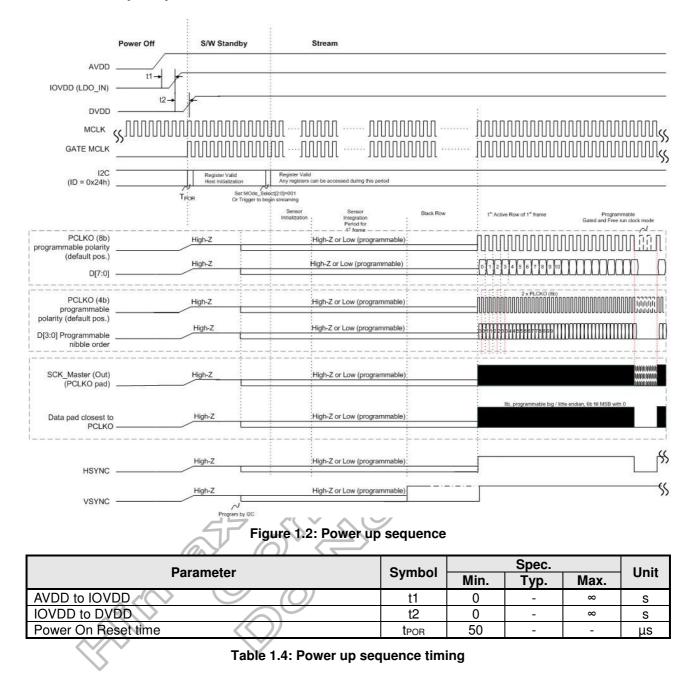
Table 1.3: Master Clock (MCLK) timing



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#### **1.6** Power up sequence



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### 2. Camera Module Specification

### 2.1 Pin map and description of camera module

Pin no.	Pin name	Туре	Description		
1	NC	-	No connection.		
2	GND	Ground	Ground.		
3	D1	Out	Data 1 output.		
4	AVDD	Power	Analog power. (2.8V)		
5	D3	Out	Data 3 output.		
6	VSYNC	Out	Frame valid output.		
7	TRIG	In	Frame trigger input. (Internal pull down / Active high)		
8	MCLK	In	Master clock input.		
9	D2	Out	Data 2 output.		
10	IOVDD	Power	IO power. (1.8V / 2.8V)		
11	AVDD	Power	Analog power. (2.8V)		
12	D4	Out	Data 4 output.		
13	D7	Out	Data 7 output.		
14	D0	Out	Data 0 output.		
15	GND	Ground	Ground.		
16	HSYNC	Out	Line valid output.		
17	PCLKO / SCK	Out	Pixel clock / Serial clock output.		
18	INT	Out	Interrupt output. (Active high)		
19	D6	Out	Data 6 output.		
20	D5	Out	Data 5 output.		
21	SCL	by Ju O	I2C serial clock.		
22	SDA	In/Out	Serial data I/O. (Open drain)		
23	NC		No Connection		
24	NC		No Connection		

Note: (1) HM01B0 sensor default slave address: 0x24.

#### Table 2.1: Pin map and description of camera module

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#### 2.2 Mechanical drawing of camera module

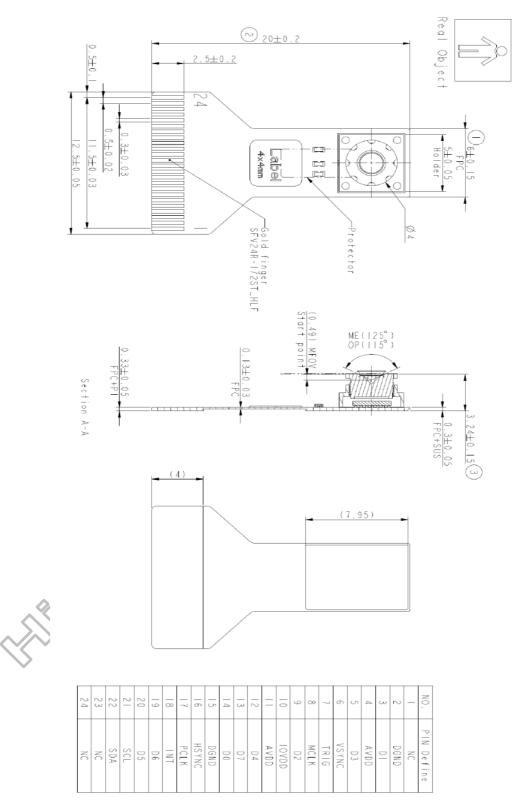


Figure 2.1: Mechanical drawing of camera module

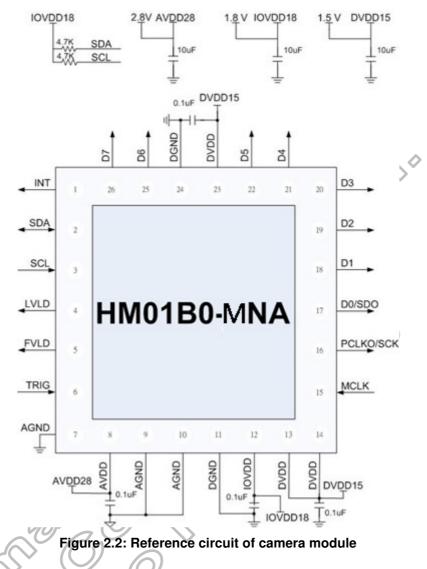
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### 2.3 Application schematic of camera module

#### 2.3.1 Reference circuit



#### 2.3.2 Layout consideration

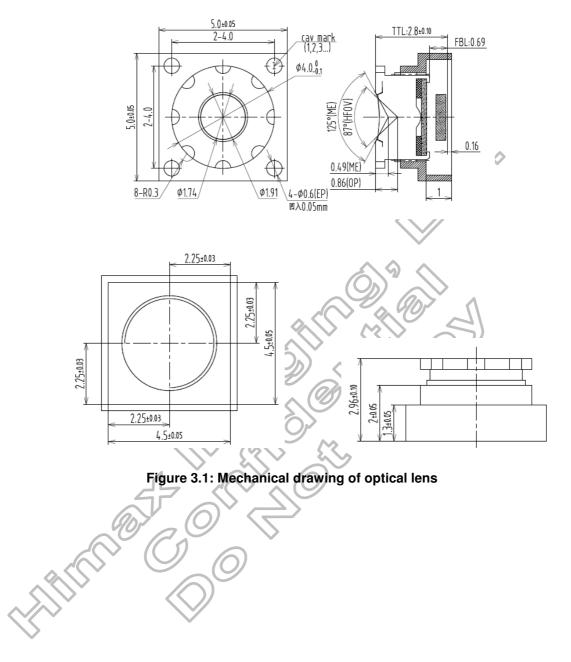
- A. In order to reduce power noise to the camera module, it is suggested that a 0.1µF capacitor and a high value decoupling capacitor (10µF or above) be placed across every power line (AVDD & DVDD & IOVDD) and corresponding ground pin. Try to place these capacitors close to the module connector. The power noise will contribute to image noise and it is necessary to reduce them as much as possible.
- B. In order to reduce interference and noise caused by the high frequency clocks. It is suggested that the master and pixel clocks be surrounded with ground shielding pins.
- C. In order to avoid the ground loop, it is recommended that the sensor analog ground be connected to sensor digital ground through a point or 00hm resistor. Then the sensor digital ground should be connected to system ground through a point or a 0 ohm resistor.
- D. In order to reduce EM radiation, it is recommended that ground pins be assigned to the edge of the module connector.

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### 3. Optical Lens Specification

### 3.1 Mechanical drawing of optical lens



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### 4. Image Quality Specification

No.	Test Item	Diagram	Test Condition	Standard
1	MTF		Test Chart : 1/8 N Pattern Chart Distance : 35cm Full Image Size	Center(0% field) : >=0.8 Corner(65% field) : >=0.6
2	Shading	AOI:32x32 pixel Shading Ratio= Ycorner(min) / Ycenter	Without ISP (raw image) Distance : 1cm Light condition : 1500 +/- 300 lux , 5100+/-300K	>=30%
3	Blemish	A : 324pixel B : 324pixel Block Size : 9x9 pixel	Without ISP (raw image) Distance : 1cm Light condition : 1500 +/- 300 lux , 5100+/-300K	The liminance difference between each block and the adjacent block should be less than 3%
		Dark Pixel Defect	The sensor is illuminated to midlevel : ~ 400 LSBs to 700 LSBs.	Within a color plane, each pixel is compared to the mean of the neighboring 40 x 40 pixels. If the pixel value is 40 percent or more below the mean, it is considered a dark pixel defect.
4	Defect pixel		The sensor is illuminated to midlevel : ~ 400 LSBs to 700 LSBs. (Analog gain = 1; exposure time = 10ms)	Within a color plane, each pixel is compared to the mean of the neighboring 40 x 40 pixels. If the pixel value is 40 percent or more above the mean, it is considered a dark pixel defect.
		Bright Cluster Defect No. : 10	By "Bright Pixel Defect" Result	The defects within each color plane are examined. If any two adjacent pixels that are considered bright pixel defects are detected, they are then defined as a bright cluster.
		Dark Cluster Defect No. : 10	By "Dark Pixel Defect" Result	The defects within a color plane are examined. If any two

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	adjacent pixels that are considered dark pixel defects are detected, they are then
	defined as a dark cluster.

Table 4.1: Image Quality Specification



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### 5. Reliability Test Conditions

#### 5.1 **Test Unit :**

Reliability test Q'ty : 35 pcs

#### **Test Condition** 5.2

No.	Test Item	Test Conditions	Judgement		
1	High Temperature test	60℃ / 48 hrs			
2	High Temperature & Humidity test				
3	Low Temperature test	-20℃ /48 hrs	s, to USB The difference of MTF(%)		
4	Thermal Shock test (No-Operating)	-20℃ / 30min~60℃ / 30min 32 cycles			
5	ESD test (No-Operating)	Contact discharge: ±2.0 KV / 10 times, to USB connector Human Body Mode			
6	Mechanical Vibration test (No-Operating,No packaging)	5Hz~350Hz~500Hz Center <	Center <=5 Corner(0.7f)		
7	Mechanical Vibration test (No-Operating, packaging)	5Hz $\sim$ 55Hz; -6dB; Acc 3G, Vibrate X,Y, and Z axis, 60min per axis.			
8	Drop test80cm height free fall for 10 times per(No-Operating, No packaging)base material: concrete floor		t (1		
9	Drop test (No-Operating, packaging)				
<	Table 5.1: Reliability test condition				

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### 6. Inspection Specification

### 6.1 Sampling Plan

MIL-STD-105E Level single normal random sampling

Ľ	Defect classification and AQL			
	Category	Dimension, appearance	Image function	
	AQL	AQL = 0.65	AQL = 0.4	

#### 6.2 Visual Inspection Method

Lighting : the light level in QC station is 500~800 Lux Location : test sample should put in front of inspector for  $30cm\pm5cm$ View angle :  $90\pm15$  degree

#### 6.3 Inspection Item

Appearance and dimension check Image function inspection

#### 6.4 Remark

This standard is a general. If any special case (ex; specified component .. etc), it should be created a related standard and keep it was updated. If any Dept. or customer and special request, we will use this request temporarily until it was canceled by Dept. or customer.

### 6.5 Appearance and Dimension Check

$(0, \mathbf{y}^{*}, \mathbf{z}, \mathbf{v}^{*})$				
Cate.	No.	Item	Specification	Picture
Product	1	Please follow	Please reference ME	Please reference ME drawing
outline		ME drawing	drawing	
Product	1	Lens glue	1. No protruded glue	This is not the correct model,
appearance		overflow	residue on the	Only for understanding
		Barrel	Lens/Barrel	
		damaged	surface	
	$ \land $		2. Barrel can be not	
~	$\sim$		damaged	
	$\geq$			
$\sim$				
	2	Lens scratch	1.length≦0.5D of	This is not the correct model,
-			lens	Only for understanding
			2. can be not	
			influence image	
	3	Barrel scatch	1.length≦D	This is not the correct model,
			2. length $\geq 1/2D$	Only for understanding
		1		

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		allow 2 places 3. can't be across center area	Center Area
4	FPCA burr		te the outline dimension out of spec.
5	Barrel loose	Barrel lossed is unacceptable	NG Confirmation method: use the clean needle to see if UV glue is cured completely.
6	Holder mount	1. can't make the	This is not the correct model,
7	gap Solder mask	outline dimension out of spec. 2. can't influence image Circuit or inner	Only for understanding
, í	damage		
		material exposure is not acceptable	Only for understanding
8	FPC dirty or	Length ( or 2Radius)	This is not the correct model,
	glue residue	of the dirty or glue	Only for understanding
		residue < 1/5 th3 samllest edge length	
9	FPC printing	1. printing missing is	This is not the correct model,
3		NG	Only for understanding.

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		2. printing should be no blurred	
10	Connector	<ol> <li>No solder ball and no solder residue</li> <li>Pin oxidation is not acceptable</li> <li>Pin damaged is not acceptable</li> <li>Connector deformed and caused image</li> </ol>	
		problem is unacceptable	
11	Mylar attached	<ol> <li>Mylar missing is NG</li> <li>Mylar should be iin te same direction (same as PCB indicator)</li> <li>Mylar is allowed to be shifted within a range of 45 degree; however, mylar lift-up is unacceptable</li> </ol>	<image/>
12	Product label	1. Label missing is NG, should be no	This is not the correct model, Only for understanding.

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	-	1	1		
			peeling, bubble, or	label	
			blurred		
			2. Label is correct		
			and clear and at	Service Service	
			right location		
Package	1	Packing	1. Quantity check		
			2. Packing material che	eck	
			3. Model mixing, materi	ial mixing	
			4. Label is correct and clear and at right location		
			5. Label should be no peeling, un-complete or blurred		
Function	1	Output	By visual		
			Image not complete or	no image is not acceptable	
	2	Abnormal	By visual	<u> </u>	
		image	Image upside down, at	pnormal color or apart is unacceptable	
	3	Blurred image	By visual		
Blurred, shading or othe		Blurred, shading or oth	er special image is unacceptable		
Image	1	Resolution	By test program		
quality		test	Images in center and 4	corners should be clear to identify the lines	
	2	Shading test	By test program	R	
			Ratio of darkest to cent	ter should be great than specified ratio.	
		$\sim$	(without lens correction		
	3	Blemish	Both visual inspection a	and test by program are unacceptable	
	4	Defect pixel	Depend on test	Note: defect pixel definition follow sensor outgoing	
		AT 6	program judgment	spec.	
	55				