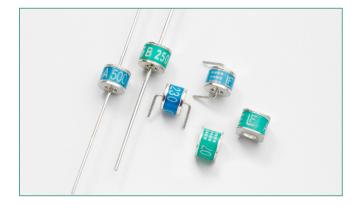
SL1011A and SL1411A Series



Agency Approvals

Agency	Agency File Number
7 1°	E128662

2 Electrode GDT Graphical Symbol



Ð

Additional Information

Datasheet SL1011A



Datasheet SL1411A





Resources SL1411A



SL1011A



Samples SL1411A

Description

The SL1011A and SL1411A series provides high levels of protection against fast rising transients in the $100V/\mu s$ to $1kV/\mu s$ range usually caused by lightning disturbances.

The SL1011A and SL1411A series offers low capacitance (< 1.5pf) which provides low insertion loss at high frequencies.

SL1011A offers 5kA protection without destruction whereas the SL1411A offer 10kA surge protection without destruction (maximum single surge of 12kA @ 8/20µs).

Features

- Lead-free and RoHS compliant
- Low insertion loss
- Excellent response to fast rising transients
- Ultra low capacitance

5kA (SL1011A) or 10kA (SL1411A) surge capability tested with 8/20µs pulse as defined by IEC 61000-4-5 2nd Edition

RoHS

Po

Applications

- Broadband equipment
- ADSL equipment
- XDSL equipment
- Satellite and CATV equipment
- General telecom
 equipment



Gas Discharge Tubes SL1011A and SL1411A Series

Electrical Characteristics

	Device Specifications (at 25°C)					Life Ratings									
Part Number	in Volts ^{1,2}		Impulse Impulse Breakdown in Volts ³ In Volts (@100V/µs) (@1kV/µ		n Insulation Resistance	Capaci- tance (@1MHz)	Arc Voltage (on state Voltage) @1Amp Min		Nominal Impulse Discharge Current (8/20µs)	Nominal AC Discharge Current (10x1s @50-60Hz)	AC Dischage Current (9 Cycles @ 50Hz)	DC Holdover Voltage⁴	Max Impulse Discharge Current (1 Application)		
	MIN	ТҮР	MAX	MAX		MIN	MAX	ТҮР					ТҮР	@ 8/20µs	@ 10/350µs
SL1011A075 SL1411A075	60	75	90	500	700	10 ¹⁰ Ω						SL1011A: 20 A	50 V		
SL1011A090 SL1411A090	72	90	108	500	600	(at 50V)	(at 50V)								
SL1011A145	116	145	174	500	650	1.5 pF									
SL1011A150 SL1411A150 ⁵	120	150	180	500	650					SL1011A: 10 shots (@5kA)	SL1011A: 5 A				
SL1011A230 SL1411A230	184	230	276	550	700										
SL1011A250 SL1411A250	200	250	300	600	800		~20 V	300 shots	SL1411A:	SL1411A:	SL1411A:		SL1411A: 12 kA	1 kA	
SL1011A260	210	260	310	600	800	(at 100V)				10 shots (@10kA)	10 A	65 A			
SL1011A350 SL1411A350	280	350	420	800	900							135 V			
SL1011A470 SL1411A470	376	470	564	1000	1100										
SL1011A500	400	500	600	1100	1200										
SL1011A600 SL1411A600 ⁵	480	600	720	1200	1400										

Notes:

1. At delivery AQL 0.65 level II, DIN ISO 2859

2. In ionized mode

3. Comparable to the silicon measurement Switching Voltage (Vs)

4. Tested according to ITU-T Rec. K.12 < 150 msecs.5. Not UL Recognized

0

Product Characteristics

Materials	Leaded Device: Nickel-plated with Tin-plated wires Core and Surface Mount: Dull Tin-plated	
Product Marking	Littelfuse 'LF' Mark, voltage and date code	

Glow to Arc Transition Current	< 0.5 Amps
Glow Voltage	~60 Volts
Storage and Operational Temperature	-40 to +90°C

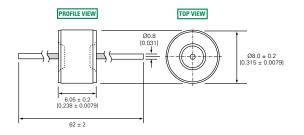


Gas Discharge Tubes SL1011A and SL1411A Series

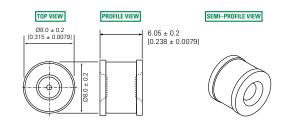
Device Dimensions

For SL1011A Series:

'A' Type Axial Lead Devices

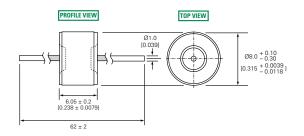


'C' Type Core Devices

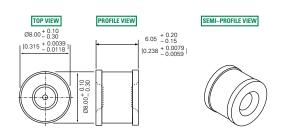


For SL1411A series:

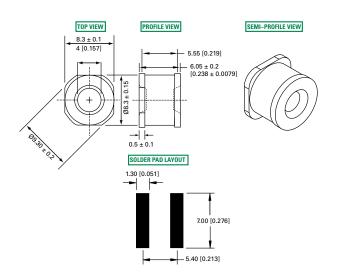
'A' Type Axial Lead Devices



'C' Type Core Devices



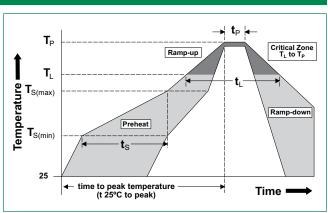
'SM' Type Surface Mount Devices



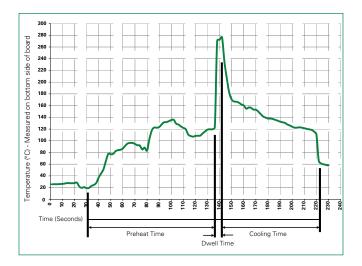


Soldering Parameters - Reflow Soldering (Surface Mount Devices)

Reflow Condition Pb-free assemble				
	- Temperature Min (T _{s(min)})	150°C		
Pre Heat	- Temperature Max (T _{s(max)})	200°C		
	- Time (Min to Max) (t _s)	60 – 180 seconds		
Average Rar to peak)	np-up Rate (Liquidus Temp (T _L)	3°C/second max.		
$T_{S(max)}$ to T_{L} -	Ramp-up Rate	5°C/second max.		
Reflow	- Temperature (T _L) (Liquidus)	217°C		
	- Temperature (t _L)	60 – 150 seconds		
Peak Temper	rature (T _P)	260+0/-5 °C		
Time within (t _p)	5°C of Actual Peak Temperature	10 – 30 seconds		
Ramp-down	Rate	6°C/second max.		
Time 25°C to	o Peak Temperature (T _P)	8 minutes max.		
Do not exce	ed	260°C		



Soldering Parameters - Wave Soldering (Thru-Hole Devices)



Recommended Process Parameters:

Wave Parameter	Lead-Free Recommendation		
Preheat: (Depends on Flux Activation Temperature)	(Typical Industry Recommendation)		
Temperature Minimum:	100° C		
Temperature Maximum:	150° C		
Preheat Time:	60-180 seconds		
Solder Pot Temperature:	280° C Maximum		
Solder Dwell Time:	2-5 seconds		

Soldering Parameters - Hand Soldering

Solder Iron Temperature: 350° C +/- 5°C Heating Time: 5 seconds max.