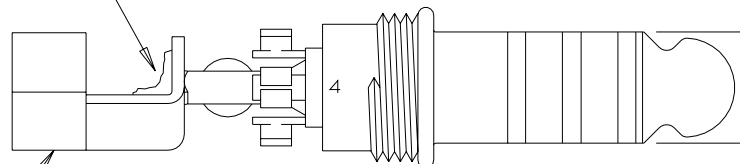
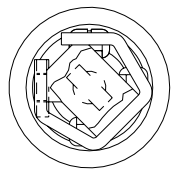


FLOW SOLDER OVER  
 SWAGED END USING  
 LEAD FREE SOLDER  
 (KESTER #48 ACTIVATED  
 ROSIN CORED SOLDER  
 OR EQUIVALENT)



TP-120-6  
 CLIP

TP-120-5  
 STACK  
 ASSEMBLY

Ø .281 REF

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DWN. BY EWT	DATE 8/16/04	MATERIAL SEE FIELD OF DRAWING	
CHECKED BY	DATE	FINISH	
APPR. BY	DATE	WEIGHT	SCALE 4:1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON .XX .XXX ANGLES ±.003 ±.5°		TITLE TP-120 STACK ASSEMBLY W/ CLIP	
		DO NOT SCALE DWG.	SHEET 1 OF 1
LET.	REVISION	CN #	DATE
CHK.			

**NEXUS**  
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SIZE **A** DWG. NO.  
 TP-120-7