

### Installation Instructions for the

TruStability® Board Mount Pressure Sensors

## Issue 5 50063864

#### TSC Series, Compensated/Unamplified $\pm 60$ mbar to $\pm 10$ bar | $\pm 6$ kPa to $\pm 1$ MPa | $\pm 1$ psi to $\pm 150$ psi Millivolt Analog Output

#### NSC Series, Uncompensated/Unamplified

## $\pm 2.5$ mbar to $\pm 10$ bar | $\pm 250$ Pa to $\pm 1$ MPa | $\pm 1$ inH\_2O to $\pm 150$ psi Millivolt Analog Output

Honeywell's TruStability<sup>®</sup> TSC Series and NSC Series are piezoresistive silicon pressure sensors offering a ratiometric analog output for reading pressure over the specified full scale pressure span and temperature range.

#### **TSC Series:**

- Temperature compensated and unamplified.
- Compensation makes it easier to integrate the sensor into a system by eliminating the need to calibrate the system over temperature and also offers reduced part-to-part variation.
- Compensated temperature range is 0 °C to 85 °C [-32 °F to 185 °F].
- Operating temperature range is -40 °C to 85 °C [-40 °F to 185 °F].
- Measures differential or gage pressures

#### **NSC Series:**

- Uncompensated and unamplified.
- Allows customers the flexibility of performing their own calibration while still benefiting from the industry-leading stability, accuracy, and repeatability that the Honeywell TruStability® Pressure Sensors provide.
- Operates as specified from -40 °C to 85 °C [-40 °F to 185 °F].
- Measures absolute, differential or gage pressures.

#### Table 1. Absolute Maximum Ratings<sup>1</sup>

Min. Unit Characteristic Max. Supply voltage (V<sub>supply</sub>)<sup>2</sup>: pressure ranges ≥60 mbar | 6 kPa | 1 psi -12.0 12.0 Vdc pressure ranges ≤40 mbar | 4 kPa | 20 inH<sub>2</sub>O 0 7 -40 [-40] °C [°F] Storage temperature 85 [185] Soldering time and temperature: lead solder temperature (SIP, DIP) 4 s max. at 250 °C [482 °F] peak reflow temperature (SMT) 15 s max. at 250 °C [482 °F]

<sup>1</sup>Absolute maximum ratings are the extreme limits the device will withstand without damage.

<sup>2</sup>Incorrect application of supply voltage or ground to the wrong pin may cause electrical failure.

The absolute versions have an internal vacuum reference and an output value proportional to absolute pressure. Differential versions allow measurement of pressure between two pressure ports. Gage versions are referenced to atmospheric pressure and provide an output proportional to pressure variations from atmosphere.

The TSC Series and NSC Series sensors are intended for use with non-corrosive, non-ionic gases, such as air. Port 1 can also be used for non-corrosive, non-ionic liquids on sensors rated above 60 mbar | 6 kPa | 1 psi.

The TSC and NSC Series offer numerous package styles and mounting options, making it easier for device manufacturers to integrate the product into their applications. These sensors offer infinite resolution on the pressure signal. Frequency response is also typically limited only by the end user's system. All products are designed and manufactured according to ISO 9001.

#### lssue 5 50063864

**Table 2. Operating Specifications** 

Characteristic	Min.	Тур.	Max.	Unit
Supply voltage (V <sub>suppl</sub> ): <sup>1,2</sup> pressure ranges ≥60 mbar   6 kPa   1 psi pressure ranges ≤40 mbar   4 kPa   20 H <sub>2</sub> O	1.5 2.7	5.0 5.0	12.0 6.5	Vdc
Supply current (at 5.0 Vdc supply) TSC Series NSC Series		0.6 1.5	1 2.2	mA
Operating temperature range <sup>3</sup>	-40 [-40]	—	85 [185]	°C [°F]
Compensated temperature range <sup>4</sup>	0 [32]	—	85 [185]	°C [°F]
Startup time	—	—	5	ms
TSC Series output resistance	_	2.5	_	kOhm

<sup>1</sup>Ratiometricity of the sensor (the ability of the device output to scale to the supply voltage) is achieved within the specified operating voltage.

<sup>2</sup>Incorrect application of supply voltage or ground to the wrong pin may cause electrical failure.

<sup>3</sup>Operating temperature range: The temperature range over which the sensor will produce an output proportional to pressure.

<sup>4</sup>Compensated temperature range: The temperature range over which the sensor will produce an output proportional to pressure within the specified performance limits.

Table 3. Environmental Specifications

Characteristic	Parameter
Humidity	0% to 95% RH, non-condensing
Vibration	MIL-STD-202F, Method 214A, Condition 1E (15 g, 10 Hz to 2 kHz)
Shock	MIL-STD-202F, Method 213B, Condition F (100 g, 6 ms duration)
Life <sup>1</sup>	1 million pressure cycles minimum
Solder reflow	J-STD-020-D MSL1 (unlimited shelf life when stored at less than 30 $^\circ\mathrm{C}$ and 85 $^{\circ}\mathrm{RH}$ )

<sup>1</sup>Life may vary depending on the specific application in which the sensor is utilized.

#### Table 4. Wetted Materials<sup>1</sup>

Component	Port 1 (Pressure Port)	Port 2 (Reference Port)			
Ports and covers	high temperature polyamide	high temperature polyamide			
Substrate	alumina ceramic	alumina ceramic			
Adhesives	epoxy, RTV	epoxy, RTV			
Electronic components	silicon	silicon, glass, gold			

<sup>1</sup>Contact Honeywell Customer Service for detailed material information.

#### CAUTION PRODUCT DAMAGE

- Ensure liquid media is applied to Port 1 only; Port 2 is not compatible with liquids.
- Ensure liquid media contains no particulates. All TruStability® sensors are dead-ended devices. Particulates can accumulate inside the sensor, causing damage or affecting sensor output.
- Recommend that the sensor be positioned with Port 1 facing downwards; any particulates in the system are less likely to enter and settle within the pressure sensor if it is in this position.
- Ensure liquid media does not create a residue when dried; build-up inside the sensor may affect sensor output. Rinsing of a dead-ended sensor is difficult and has limited effectiveness for removing residue.
- Ensure liquid media are compatible with wetted materials. Non-compatible liquid media will degrade sensor performance and may lead to sensor failure.

Failure to comply with these instructions may result in product damage.

Issue 5 50063864

Figure 1. DIP Package Dimensional Drawings (For reference only: mm [in])



Issue 5 50063864



Issue 5 50063864

Figure 1. DIP Package Dimensional Drawings (continued)



Figure 2. SMT Package Dimensional Drawings (For reference only: mm [in])



Issue 5 50063864



Figure 2. SMT Package Dimensional Drawings (continued)



Issue 5

50063864

Issue 5 50063864







Issue 5 50063864



Issue 5 50063864





#### Issue 5 50063864



lssue 5 **50063864** 



#### Issue 5 50063864

Table 5. Pinout for DIP and SMT Packages

Output Type	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8
analog	GND	Vout+	$V_{supply}$	Vout-	NC	NC	NC	NC

Table 6. Pinout for SIP Packages

Output Type	Pin 1	Pin 2	Pin 3	Pin 4
analog	GND	Vout+	V <sub>supply</sub>	Vout-

Figure 4. Recommended PCB Pad Layouts



Figure 5. Circuit Examples



## Issue 5 **50063864**

Figure 6. TSC Series Nomenclature and Order Guide<sup>1</sup>

For example, **TSCDNNN150PGUCV** defines a TSC Series TruStability® Pressure Sensor, DIP package, NN pressure port, no special options,150 psi gage pressure range, unamplified, compensated, constant supply voltage.

		тяс	; ;		IN	150F	G	U	C V		
Seri	es										Supply Voltage
TS		nlified							1 L		
	Compensated/Onlan	pineu									Constant
Pac	kage										Compensation
D	DIP (Dual Inline Pin)										C Compensated
M	SMT (Surface Mount Tech										
S	SIP (Single Inline Pin)	initio gyy				-					Output Type
											Unamplified
Pres	ssure Port						_	_			
	DIP	SMT		SIP			Pressur	re Ran	ge		
	No porte				<u> </u>		60	mbar to	10 bar	6 kPa to 1 MPa	1 psi to 150 psi
		NN No ports	NN	No ports	1111			Differen	tial	Differential	Differential
			_	Dual axial	Q		060MD	±60 mb	ar	006KD ±6 kPa	001PD ±1 psi
	_	-	AA	barbed ports			100MD	±100 m	bar	010KD ±10 kPa	005PD ±5 psi
			_	opposite side	<u>" ////9</u>		160MD	±160 m	bar	016KD ±16 kPa	015PD ±15 psi
	Single axial	Single axial		Single axial	A		250MD	±250 m	bar	025KD ±25 KPa	030PD ±30 psi
AN	barbed port	barbed port	AN	barbed port	A COL		600MD	±400 m	bar	060KD ±40 kPa	100PD ±00 psi
			_		1		001BD	±000 m		100KD ±100 kPa	150PD ±150 psi
LN	Single axial	LN Single axial barbless port	LN	Single axial barbless por	t 🛱		1.6BD	±1.6 bar	r	160KD ±160 kPa	
	UTAT '	4666					2.5BD	±2.5 ba	r	250KD ±250 kPa	
			EE.	Fastener mount, dual	je j		004BD	±4 bar		400KD ±400 kPa	
	-	_		ports, oppos	ite 😴		006BD	±6 bar		600KD ±600 kPa	
			_	Fastener	-		010BD	±10 bar		001GD ±1 MPa	
	-	-	FN	mount, single axial barbed	• 🗳			Gage		Gage	Gage
			_	port			060MG	0 mbar	to 60 mbar	006KG 0 kPa to 6 kPa	001PG 0 psi to 1 psi
	_	_	GN	Ribbed fastener mou	int, 🖏		100MG	0 mbar	to 100 mbar	010KG 0 kPa to 10 kPa	005PG 0 psi to 5 psi
			CIN	single axial barbed port			160MG	0 mbar	to 160 mbar	016KG 0 kPa to 16 kPa	015PG 0 psi to 15 psi
				Fastener	Πn		250MG	0 mbar	to 250 mbar	025KG 0 kPa to 25 kPa	030PG 0 psi to 30 psi
	-	-	NB	mount, dual axial ports,			400MG	0 bar to	400 mbar	OGOKG 0 kPa to 40 kPa	<b>100PG</b> 0 psi to 60 psi
				same side	193		001BG	0 bar to	1 har	<b>100KG</b> 0 kPa to 100 kPa	<b>150PG</b> 0 psi to 150 psi
RN	Single radial	RN Single radial	BN	Single radial			1.6BG	0 bar to	1.6 bar	160KG 0 kPa to 160 kPa	
	barbed port	barbed port		barbed port	////		2.5BG	0 bar to	2.5 bar	250KG 0 kPa to 250 kPa	
	Dual radial	Dual radial		Dual radial	A		004BG	0 bar to	4 bar	400KG 0 kPa to 400 kPa	
RR	barbed ports, same side	RR barbed ports, same side	RR	barbed ports same side	°, ¶₩		006BG	0 bar to	6 bar	600KG 0 kPa to 600 kPa	
							010BG	0 bar to	10 bar	001GG 0 kPa to 1 MPa	
DR	Dual radial barbed ports, opposite sides	DR Dual radial barbed ports, opposite sides	DR	Dual radial barbed ports opposite side	\$ <b>1</b>						
JN	Single radial barbless port	JN Single radial barbless port	JN	Single radial barbless por							
JJ	Dual radial barbless ports, same side	JJ Dual radial barbless ports, same side	JJ	Dual radial barbless por same side	ts,						
_			нн	Fastener mount, dual radial barber ports, same							
	-	-	HN	Fastener mount, singl radial barber port							
	_	-	MN	Manifold mount, outer diameter sea							
	-	-	SN	Manifold mount, inner diameter sea							

**Options** 

No special options

#### Issue 5 50063864

Figure 7. NSC Series Nomenclature and Order Guide<sup>1</sup>

For example, **NSCDNNN150PGUNV** defines an NSC Series TruStability® Pressure Sensor, DIP package, NN pressure port, no special options, 150 psi gage pressure range, unamplified, uncompensated, constant supply voltage.

	N	ISC D NN	N 150PG U	NV	
					Supply Veltere
Series					Supply voltage
NSC Uncompensated/Unam	nplified	-			Constant
					Compensation
Package					N Uncompensated
DIP (Dual Inline Pin)					
M SMT (Surface Mount Techr	nology)				Output Type
SIP (Single Inline Pin)			L		Unamplified
			Dracoura Dongo		
Pressure Port	ONT	CID.	Pressure Range		
DIP	SMT		2.5 mbar to 10 bar	400 Pa to 1 MPa	1 in H₂O to 150 psi
NN No ports	NN No ports 🚑	NN No ports	Absolute	Absolute	Absolute
YYYY.	0000		001BA 0 bar to 1 bar	100KA 0 kPa to 100 kPa	015PA 0 psi to 15 psi
		Dual axial	1.6BA 0 bar to 1.6 bar	160KA 0 kPa to 160 kPa	O30PA 0 psi to 30 psi
-	-	AA barbed ports, opposite sides	<b>2.5BA</b> 0 bar to 2.5 bar	250KA 0 kPa to 250 kPa	060PA 0 psi to 60 psi
A	<u>A</u>		004BA 0 bar to 4 bar	400KA 0 kPa to 400 kPa	<b>100PA</b> 0 psi to 100 psi
AN Single axial	AN Single axial	AN Single axial	006BA 0 bar to 6 bar	600KA 0 kPa to 600 kPa	<b>150PA</b> 0 psi to 150 psi
	barbed port	and a barbed port	OTOBA U bar to IU bar	OOTGA U KPa to T MPa	
	Single axial	- Single axial	Differential	Differential	Differential
LN barbless port	LN barbless port	LN barbless port	<b>2.5MD</b> ±2.5 mbar	250LD ±250 Pa	001ND ±1 inH <sub>2</sub> O
<u></u>			004MD ±4 mbar	400LD ±400 Pa	
	_	Fastener mount, dual	OCOMD ±6 mbar	600LD ±600 Pa	
—		ports, opposite			
		Eastener		1.6KD ±1.6 kPa	
-	—	FN axial barbed	025MD ±23 mbar	2.5KD ±2.5 KPa	
		port			
		Ribbed	100MD +100 mbar		005PD +5 psi
-	—	GN single axial	160MD ±160 mbar	016KD ±16 kPa	015RD +15 psi
			250MD +250 mbar	025KD +25 kPa	030PD +30 psi
_	_	NR mount, dual	400MD ±400 mbar	040KD ±40 kPa	060PD ±60 psi
		same side	600MD ±600 mbar	060KD ±60 kPa	<b>100PD</b> ±100 psi
	Oin als andial -		001BD ±1 bar	100KD ±100 kPa	150PD ±150 psi
RN Single radial	RN Single radial barbed port	RN Single radial barbed port	1.6BD ±1.6 bar	160KD ±160 kPa	· · · · · · · · · · · · · · · · · · ·
	0000		<b>2.5BD</b> ±2.5 bar	250KD ±250 kPa	
Dual radial	Dual radial	Dual radial	<b>004BD</b> ±4 bar	400KD ±400 kPa	
same side	same side	same side	006BD ±6 bar	600KD ±600 kPa	
	Dual radial		010BD ±10 bar	001GD ±1 MPa	
DR barbed ports,	DR barbed ports,	DR barbed ports,	Gage	Gage	Gage
opposite sides 1111	opposite sides adda		004MG 0 mbar to 4 mbar	400LG 0 Pa to 400 Pa	002NG 0 inH <sub>2</sub> O to 2 inH <sub>2</sub> O
Single radial	Single radial	Single radial	<b>006MG</b> 0 mbar to 6 mbar	600LG 0 Pa to 600 Pa	004NG 0 inH <sub>2</sub> O to 4 inH <sub>2</sub> O
JN barbless port	JN barbless port	barbless port	010MG 0 mbar to 10 mbar	001KG 0 kPa to 1 kPa	005NG 0 inH <sub>2</sub> O to 5 inH <sub>2</sub> O
			016MG 0 mbar to 16 mbar	1.6KG 0 kPa to 1.6 kPa	010NG 0 inH <sub>2</sub> O to 10 inH <sub>2</sub> O
JJ barbless ports,	JJ barbless ports,	J Dual radial barbless ports,	025MG 0 mbar to 25 mbar	004KG 0 kPa to 4 kPa	020NG 0 inH2O to 20 inH2O
same side	same side	same side	040MG 0 mbar to 40 mbar	<b>006KG</b> 0 kPa to 6 kPa	<b>030NG</b> 0 inH <sub>2</sub> O to 30 inH <sub>2</sub> O
		Fastener	<b>060MG</b> 0 mbar to 60 mbar	010KG 0 kPa to 10 kPa	001PG 0 psi to 1 psi
-	-	HH radial barbed	100MG 0 mbar to 100 mbar	016KG 0 kPa to 16 kPa	005PG 0 psi to 5 psi
		Side Side	160MG 0 mbar to 160 mbar	025KG 0 kPa to 25 kPa	015PG 0 psi to 15 psi
		Fastener mount, single	250MG 0 mbar to 250 mbar	OGOKG 0 KPa to 40 KPa	OSOPG 0 psi to 30 psi
		radial barbed	600MG 0 bar to 600 mbar		
		Manifold	001BG 0 barto 1 bar		<b>150PG</b> 0 psi to 150 psi
_	_	MN mount, outer	1.6BG 0 bar to 16 bar	250KG 0 kPa to 250 kPa	
		diameter seal	2.5BG 0 bar to 2.5 bar	400KG 0 kPa to 400 kPa	
		Manifold	004BG 0 har to 4 har	600KG 0 kPa to 600 kPa	
—	—	SN mount, inner diameter seal	<b>006BG</b> 0 bar to 6 bar	001GG 0 kPa to 1 MPa	
			<b>010BG</b> 0 bar to 10 bar		
Options					

No special options