

# **Product Introduction**

## Summary

Ultrasonic Liquid Level Sensor (ULD\_3) is designed for non-contact measurement of liquid level height in the closed container. The sensor can be installed directly under the measured container. It can accurately measure the liquid level of various toxic substances such as acids, alkalis and various pure liquids in high temperature and high pressure sealed containers. ULD may be deployed for various high-density container material such as steel, plastic, plastic, ceramics, and non-foaming plastics.

## **Product Highlights**

- Non-contact liquid level measurement
- Full range real-time monitoring. Live filling during monitoring is allowed.
- IP67 compliant
- Operating temperature: -15°C to +60°C
- Storage temperature: -25°C to +80°C
- Electrostatic discharge: IEC61000-4-2 compliance

## **Device Characteristics**

Description	Value	Unit
Input voltage	10~36	VDC
Average current <sup>(1)</sup>	<30	mA
Detection Range <sup>(2)</sup>	40~2000	mm
Cycling Time	2	S
Output mode	UART/RS485	-
Resolution	1	mm
Room temperature accuracy <sup>(3)</sup>	±(5+H*1%)	mm

Notes:

- 1. Current consumption decreases with lower input voltage. The current consumption of 2s working cycle with 12V input voltage.
- 2. To emulate steel container, range obtained on water filled PVC container with Φ160mm placed on 2 mm thick steel plate at room temperature.
- 3. The data obtained under test environment as specified in note 2. "H", denotes the current liquid level height.

## **Dimensions**





# **Pin Definition**



Color	Name	Description
Red	VCC	Power Input
Black	GND	Ground
Yellow	TX/D- <sup>(1)</sup>	UART Output/RS485 data -
White	RX/D+	Reserved/RS485 data +

Note:

1. Vout max is  $5V_{DC.}$ 

## Output Formats

Two output formats are available, UART and RS485, and must be selected with the matching model part name. UART mode actively outputs data without user input. RS485 mode will respond when instructed.

### UART

Communication Description

Data bits	Stop bit	Parity check	Baud rate
8	1	NA	9600bps

#### Data packet description

Frame data	Description	Length
Header	0xFF	1byte
Data_H	High 8 bits of distance data	1byte
Data_L	Lower 8 bits of distance data	1byte
Checksum	Checksum	1byte
	it oxampla	

3. UART output example

Frame head	Data_H	Data_L	SUM
0XFF	0X07	0XA1	0XA7

Notes:

Only lower 8 bits of the accumulated value are kept;

Sum = (frame header + Data\_H + Data\_L) & 0x00ff =(0XFF + 0X07 + 0XA1)&0x00FF =0XA7; Liquid level value = Data\_H && Data\_L = 0x07a1;

Conversion to decimal equals 1953mm;

## **RS485**

### **Overview of Communication Protocol**

Two communication protocols, Pro-Wave protocol and Modbus protocol, are supported. The sensor will determine the communication protocol based on the received data.

### **Communication Protocol Parameters**

Default communication format: 9600, N, 8, 1 (baud rate: 9600, no check bit, 8-bit data bit, 1-bit stop bit).

Modbus protocol must support 0x03 an 0x06 function codes.

# Application Scope of Communication Protocol

ULD\_3 supports Modbus Protocol that includes 0x03 and 0x06 function code; or PRO-WAVE protocol.

## **Modbus Protocol Description**

## MODBUS Register Address

Protocol: MODBUS; mode: RTU; Slave address 0x01 (default)

Modbus read function address planning, function code: 0x03				
Ор	Reg Addr	Reg Info	Description	
R	0x00	Processed value <sup>1</sup>	Processed average value, unit: 1mm	
R	0x01	Real time value	Real time measurement, 1mm	
RSVD	0x02	RSVD	RSVD	
Modbus write function address planning, function code: 0x06				
RSVD	0x03	RSVD	RSVD	
RW	0x04	Slave address	Default: 0x01, Applicable range: 0x01 ~ 0xF7.	
RW	0x05	Liquid Type	Default 0x01: water. 0x02: oil. All other values are invalid.	
RW	0x06	Cycle time per seconds	Default: 0x02 Applicable range: 0x01~0x3C	

Note:

1. The processed value is the value after the sensor samples the liquid level 5 times and discarding the first and last value while the real-time value is the live value.

## Modbus Protocol Communication Example

- 1. Read the value (real-time value) of the register of address 0x01
  - Master sends: 01 03 00 01 00 01 D5 CA
    - 01: Slave address
    - 03: Function Code

00 01: Register address to read real time value

00 01: Report back 1 register

D5 CA: Checksum Big Endian CRC-16

- Slave Replies: 01 03 02 00 D2 38 19
  - 01: Slave address
  - 03: Function code
  - 02: Data length (2 bytes)
  - 00 D2: Liquid level 210mm
  - 38 19: Checksum Big Endian CRC-16
- 2. Read two data from address 0x00, processing value and real-time value.
  - Master sends: 01 03 00 00 02 C4 0b
    - 01: Slave address
    - 03: Function Code
    - 00 00: Register address to read processed data value
    - 00 02: Report back 2 registers (0x00 and 0x01)
    - C4 0B: Checksum Big Endian CRC-16

Slave Replies: 01 03 04 00 DC 00 DD FB 90

- 01: Slave address
- 03: Function code
- 04: Data length (4 bytes)
- 00 DC: Register 0x00 (processed value) Liquid level 220mm



00 DD: Register 0x01 (real time value) Liquid level 221mm FB 90: Checksum Big Endian CRC-16

3. Write data 0x02 to address 0x05, and set the liquid type to oil.

Master sends: 01 06 00 05 00 02 18 0A

- 01: Slave address
- 06: Function Code
- 00 05: Register address set liquid type
- 00 02: Set liquid type to 0x02 (oil)
- 18 0A: Checksum Big Endian CRC-16
- Slave Replies: 01 06 00 05 00 02 18 0A
  - 01: Slave address
  - 06: Function code
  - 00 05: Register address written is 0x05 (liquid type)
  - 00 02: Register value written is 0x02
  - 18 0A: Checksum Big Endian CRC-16
- 4. Write data 0x0a to address 0x06 and change cycle time to 10 seconds.
  - Master sends: 01 06 00 06 00 0A E9 CC
    - 01: Slave address
    - 06: Function Code
    - 00 06: Register address set to cycle time
    - 00 0A: Set cycle time to 10 seconds
    - E9 CC: Checksum Big Endian CRC-16
  - Reply from slave: 01 06 00 06 00 0A E9 CC
    - 01: Slave address
    - 06: Function Code
    - 00 06: Register address written is 0x06 (cycle time)
    - 00 0A: Register value written is 0x0A
    - E9 CC: Checksum Big Endian CRC-16
- 5. Write data 0x02 to address 0x04 and set Slave address to 0x02 Master sends: 01 06 00 04 00 02 49 CA
  - 01: Slave address
  - 06: Function Code
  - 00 04: Register address set to Slave address
  - 00 02: Set Slave address to 0x02
  - 49 CA: Checksum Big Endian CRC-16
  - Slave Replies: 01 06 00 04 00 02 49 CA
    - 01: Slave address
    - 06: Function Code
    - 00 04: Register address written to is 0x02 (Slave address)
    - 00 02: Register value written is 0x02
    - 49 CA: Checksum Big Endian CRC-16
- 6. Read the value (real-time value) of the register of address 0x01 Master sends: 02 03 00 01 00 01 D5 F9
  - 02: Slave address (updated after last step)
  - 03: Function Code
  - 00 01: Register address to read real time value



00 01: Report back 1 register D5 F9: Checksum Big Endian CRC-16

Slave Replies: 02 03 02 00 82 7C 25 02: Slave address 03: Function code 02: Data length (2 bytes) 00 82: Liquid level 130mm 7C 25: Checksum Big Endian CRC-16

## **Pro-Wave Protocol Description Operation Instruction**

Operation Description	Op code
Read processed value	0x01
Read real time value	0x02
Change slave address	0x03
Liquid medium setting <sup>1</sup>	0x04
Cycle time setting	0x05

Note:

1. Available options are 0x01: water (default) or 0x02: diesel

## **Data Frame Format**

	Sync	word	Slave addr	Op Code	Da	ta	Checksum
Master	0x55	0xAA	0x01	0x01	None o	r data¹	Checksum
Slave	0x55	0xAA	0x01	0x01	Data_H	Data_L	Checksum

Note:

1. Refer following examples in section in the following section

## **Checksum Calculation**

Checksum value follows CheckSum8 Modulo 256. Checksum = (frame header + address + instruction + data) & 0x00ff Checksum failure will result in no operation and response.

## **Pro-Wave Protocol Communication Examples**

- 1. Read the processed value
  - Master sends: 55 AA 01 01 01
    - 55 AA: Sync Word
    - 01: Slave address (default)
    - 01: Op code to read processed value

01: Checksum. (0x55+0xaa+0x01+0x01) &0x00ff = 0x01

Slave Replies: 55 AA 01 01 02 33 36

- 55 AA: Sync Word
- 01: Slave address
- 01: Report received op code
- 02 33: Liquid level is 563mm
- 36: Checksum.
- 2. Modify slave address Master sends: 55 AA 05 03 07

55 AA: Sync Word 05: Updated slave address to 0x05 03: Op code to change slave address 07: Checksum. Slave Replies: 55 AA 05 03 07 55 AA: Sync Word 05: Slave address 03: Report received op code 07: Checksum. 3. Read processed value Master sends: 55 AA 05 01 05 55 AA: Sync Word 05: Slave address 01: Op code to read processed value 05: Checksum. Slave Replies: 55 AA 05 01 02 33 3A 55 AA: Sync Word 05: Slave address 01: Report received op code 02 33: Liquid level is 563mm 3A: Checksum. 4. Modify measured liquid medium Master sends: 55 AA 05 04 00 02 0A 55 AA: Sync Word 05: Slave address 04: Op code to change liquid medium 00 02: Update liquid medium from 0x01(default) to 0x02 (diesel) 0A: Checksum. Slave Replies: 55 AA 05 04 00 02 0A 55 AA: Sync Word 05: Slave address 04: Report received op code 00 02: Report received value 0A: Checksum 5. Modify cycle time Master sends: 55 AA 05 05 00 0A 13 55 AA: Sync Word 05: Slave address 05: Op code to change cycle time 00 0A: Update to 10 seconds. Valid range 0x01~0x3C. Default is 0x02. 13: Checksum Slave Replies: 55 AA 05 05 00 0A 13 55 AA: Sync Word 05: Slave address 05: Report received op code 00 0A: Report received value 13: Checksum.

6. Broadcast slave bus address



Master sends: 55 AA FF 01 03

55 AA: Sync Word

FF: Slave address set to FF will force sensor to broadcast value

01: Register to broadcast

-0x01: Processed value

-0x02: Real time value

-0x03: Slave address

-0x04: Liquid medium

-0x05: Cycle time

03: Checksum

Slave Replies: 55 AA 05 01 02 45 4C

55 AA: Sync Word

05: Slave address

01: Requested reporting register (processed value)

02 45: Report requested value

Register 0x01,0x02,0x05 will report 2 bytes of data.

Register 0x03,0x04 will report only 1 byte of data.

4C: Checksum.

## **External LED Indicator**

Led on:

The sensor is powered but no liquid is detected.

Led slow flashing:

When the sensor detects a liquid, the LED indicator flashes at a frequency of 1 per second.

### **Model Selection**

Part Name	Feature
ULD_3U	UART output with fixed cycle time
ULD_38	RS485 output with user input control

## **Design Consideration**

- 1. Detection range will be different pending the conditions listed.
  - Container materials such as steel, glass, iron, ceramic, non-foaming plastics, and other high-density materials.

Container wall thickness.

- 2. UART output will fluctuate under the following conditions.
  - Liquid level exceeds the detection range.
  - Liquid level is tilted or changing.



# **Revision History**

Date	Version	Description
12/01/2019	1.0	Initial Pro-Wave release.
01/09/2019	1.1	RS485 protocol updated with Pro-Wave variation
01/15/2020	1.2	Documentation format update