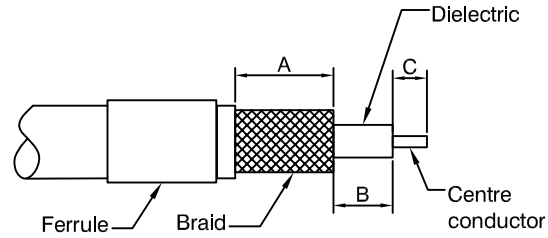


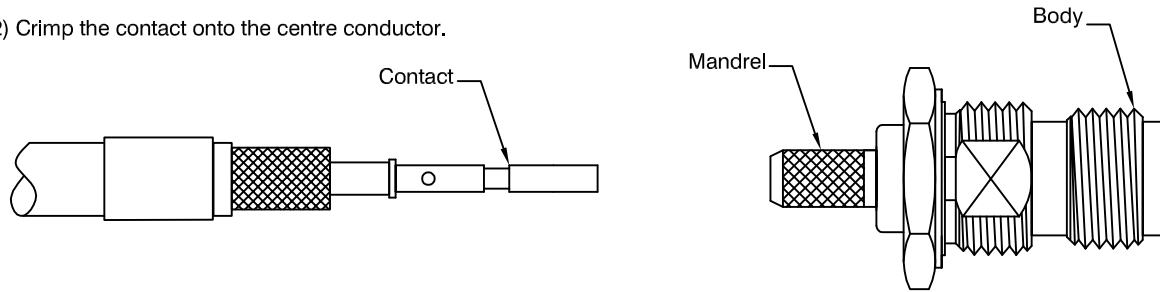
## Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

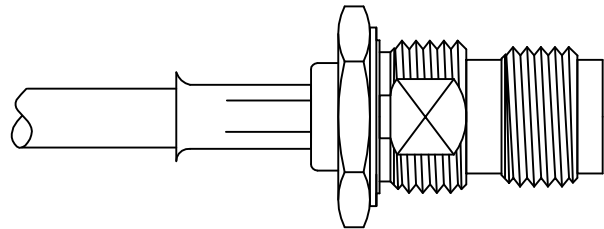
A = 7.5mm  
B = 5mm  
C = 4mm



2) Crimp the contact onto the centre conductor.



3) Insert the contact into the body and ensure that the contact captivates. Make sure that the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.



Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Pin	Ferrule
VT40-2031	VX1305	DCC1113	1.72	6.48
VT40-2050	VX1305	DCC1113	1.72	5.41
VT40-2051	VX1305	DCC1113	1.72	5.41
VT40-2061	VX1305	DCC0908	1.69	4.52
VT40-2071	VX1305	DCC0908	1.69	4.52

First Issue	SN	1	26 Oct 01
DESCRIPTION OF REVISION	APPVD	ISS	DATE



Cinch Connectivity Solutions, Ltd  
11 Bilton Road  
Chelmsford  
Essex CM1 2UP, England  
T: +44 (0) 1245 342060  
F: +44 124 535 8938

SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

P Couzens

APPROVED BY:

M Nielsen

DATE:

26 Oct 01

DESCRIPTION:

Stripping and Assembly  
Instructions for TNC crimp  
bulkhead jack

DRAWING NUMBER:

**VAIT4101**

PAGE: 1 OF 1