

Date:- 15th July, 2017

Data Sheet Issue:- A2

# Rectifier Diode Types W6360EC520 to W6360EC600

Development part number WX467EC600

# **Absolute Maximum Ratings**

	VOLTAGE RATINGS	MAXIMUM LIMITS	UNITS
$V_{RRM}$	Repetitive peak reverse voltage, (note 1)	5200-6000	V
V <sub>RSM</sub>	Non-repetitive peak reverse voltage, (note 1)	5300-6100	V

	OTHER RATINGS	MAXIMUM LIMITS	UNITS
I <sub>F(AV)M</sub>	Maximum average forward current, T <sub>sink</sub> =55°C, (note 2)	6395	Α
I <sub>F(AV)M</sub>	Maximum average forward current. T <sub>sink</sub> =100°C, (note 2)	4360	Α
I <sub>F(AV)M</sub>	Maximum average forward current. T <sub>sink</sub> =100°C, (note 3)	2115	Α
I <sub>F(RMS)M</sub>	Nominal RMS forward current, T <sub>sink</sub> =25°C, (note 2)	11770	Α
I <sub>F(d.c.)</sub>	D.C. forward current, T <sub>sink</sub> =25°C, (note 4)	10860	Α
I <sub>FSM</sub>	Peak non-repetitive surge t <sub>p</sub> =10ms, V <sub>rm</sub> =60%V <sub>RRM</sub> , (note 5)	60.6	kA
I <sub>FSM2</sub>	Peak non-repetitive surge t <sub>p</sub> =10ms, V <sub>rm</sub> ≤10V, (note 5)	66.6	kA
I <sup>2</sup> t	I <sup>2</sup> t capacity for fusing t <sub>p</sub> =10ms, V <sub>m</sub> =60%V <sub>RRM</sub> , (note 5)	18.4×10 <sup>6</sup>	A <sup>2</sup> s
I <sup>2</sup> t	I²t capacity for fusing t <sub>p</sub> =10ms, V <sub>rm</sub> ≤10V, (note 5)	22.2×10 <sup>6</sup>	A <sup>2</sup> s
T <sub>j op</sub>	Operating temperature range	-40 to +150	°C
T <sub>stg</sub>	Storage temperature range	-55 to +150	°C

#### Notes:-

- 1) De-rating factor of 0.13% per °C is applicable for T<sub>j</sub> below 25°C.
- 2) Double side cooled, single phase; 50Hz, 180° half-sinewave.
- 3) Anode side cooled, single phase; 50Hz, 180° half-sinewave.
- 4) Double side cooled.
- 5) Half-sinewave, 150°C T<sub>j</sub> initial.



# **Characteristics**

	PARAMETER	MIN.	TYP.	MAX.	TEST CONDITIONS (Note 1)	UNITS
$V_{FM}$	Maximum peak forward voltage	-	-	1.40	I <sub>FM</sub> =4000A	V
$V_{FM}$	Maximum peak forward voltage	-	-	1.72	I <sub>FM</sub> =6400A	V
$V_{T0}$	Threshold voltage	-	-	0.836		V
r⊤	Slope resistance	-	-	0.135		mΩ
I <sub>RRM</sub>	Peak reverse current	-	-	120	Rated V <sub>RRM</sub>	mA
Qrr	Recovered charge	-	24.0	26.5		mC
Qra	Recovered charge, 50% Chord	-	13.1	-	I <sub>TM</sub> =1000A, t <sub>p</sub> =1000μs, di/dt=10A/μs,	mC
I <sub>rm</sub>	Reverse recovery current	-	360	-	V <sub>r</sub> =100V	Α
trr	Reverse recovery time, 50% chord	-	73	-		μs
		-	-	5.0	Double side cooled	K/kW
$R_{thJK}$	Thermal resistance, junction to heatsink	-	-	15.3	Anode side cooled	K/kW
		-	-	7.6	Cathode side cooled	K/kW
F	Mounting force	72	-	88	Note 2	kN
Wt	Weight		1.6			kg

#### Notes:-

- Unless otherwise indicated T<sub>j</sub>=150°C.
   For other clamp forces, please consult factory.



# **Notes on Ratings and Characteristics**

#### 1.0 Voltage Grade Table

Voltage Grade	V <sub>RRM</sub> V	V <sub>RSM</sub> V	V <sub>R</sub> DC V
52	5200	5300	3450
56	5600	5600	3730
60	6000	6100	4000

#### 2.0 Extension of Voltage Grades

This report is applicable to other voltage grades when supply has been agreed by Sales/Production.

#### 3.0 De-rating Factor

A blocking voltage de-rating factor of 0.13%/°C is applicable to this device for T<sub>i</sub> below 25°C.

#### 4.0 Snubber Components

When selecting snubber components, care must be taken not to use excessively large values of snubber capacitor or excessively small values of snubber resistor. Such excessive component values may lead to device damage due to the large resultant values of snubber discharge current. If required, please consult the factory for assistance.

#### 5.0 Computer Modelling Parameters

#### 5.1 Device Dissipation Calculations

$$I_{AV} = \frac{-V_{T0} + \sqrt{{V_{T0}}^2 + 4 \cdot f\!f^2 \cdot r_T \cdot W_{AV}}}{2 \cdot f\!f^2 \cdot r_T} \qquad \text{and:} \qquad W_{AV} = \frac{\Delta T}{R_{th}} \\ \Delta T = T_{j\,\text{max}} - T_K$$

Where  $V_{T0}$ =0.836 V,  $r_{T}$ =0.135 m $\Omega$ ,

 $R_{th}$  = Supplementary thermal impedance, see table below and

ff = Form factor, see table below.

Supplementary Thermal Impedance						
Conduction Angle	6 phase (60°)	3 phase (120°)	½ wave (180°)	d.c.		
Square wave Double Side Cooled	0.00547	0.00537	0.00527	0.00500		
Square wave Anode Side Cooled	0.01578	0.01568	0.01558	0.01530		
Square wave Cathode Side Cooled	0.00812	0.00803	0.00793	0.00760		
Sine wave Double Side Cooled	0.00541	0.00531	0.00516			
Sine wave Anode Side Cooled	0.01573	0.01562	0.01547			
Sine wave Cathode Side Cooled	0.00807	0.00797	0.00783			

Form Factors					
Conduction Angle	6 phase (60°)	3 phase (120°)	½ wave (180°)	d.c.	
Square wave	2.449	1.732	1.414	1	
Sine wave	2.778	1.879	1.57		



### 5.2 Calculating V<sub>F</sub> using ABCD Coefficients

The on-state characteristic I<sub>F</sub> vs. V<sub>F</sub>, on page 6 is represented in two ways;

- (i) the well established  $V_{T0}$  and  $r_T$  tangent used for rating purposes and
- (ii) a set of constants A, B, C, D, forming the coefficients of the representative equation for  $V_F$  in terms of  $I_F$  given below:

$$V_F = A + B \cdot \ln(I_F) + C \cdot I_F + D \cdot \sqrt{I_F}$$

The constants, derived by curve fitting software, are given below for both hot and cold characteristics. The resulting values for  $V_F$  agree with the true device characteristic over a current range, which is limited to that plotted.

	25°C Coefficients	150°C Coefficients
Α	0.7180761	0.5701565
В	0.01268471	-0.01677961
С	4.98395×10 <sup>-5</sup>	5.20409×10⁻⁵
D	4.90909×10 <sup>-3</sup>	0.0120222

#### 5.3 D.C. Thermal Impedance Calculation

$$r_t = \sum_{p=1}^{p=n} r_p \cdot \left(1 - e^{\frac{-t}{\tau_p}}\right)$$

Where p = 1 to n, n is the number of terms in the series and:

t = Duration of heating pulse in seconds.

 $r_{+}$  = Thermal resistance at time t.

 $r_p$  = Amplitude of  $p_{th}$  term.

 $\tau_p$  = Time Constant of  $r_{th}$  term.

The coefficients for this device are shown in the tables below:

D.C. Double Side Cooled					
Term	erm 1 2 3 4				
$r_p$	1.814569×10 <sup>-3</sup>	1.387758×10 <sup>-3</sup>	1.396203×10 <sup>-3</sup>	4.166929×10 <sup>-4</sup>	
$ au_{ ho}$	0.8935959	0.3520884	0.05967738	0.01884303	

	D.C. Anode Side Cooled					
Term	Term 1 2 3					
rp	0.01298525	1.740643×10 <sup>-3</sup>	6.018416×10 <sup>-4</sup>			
$ au_{\mathcal{P}}$	4.049550	0.08994614	0.02080296			



D.C. Double Side Cooled						
Term	Term 1 2 3 4					
rp	3.692153×10 <sup>-3</sup>	1.972318×10 <sup>-3</sup>	8.564712×10 <sup>-4</sup>	1.158361×10 <sup>-3</sup>		
$ au_{p}$	5.385607	0.4218774	0.0982282	0.03161376		

# 6.0 Reverse recovery ratings

(i)  $Q_{\text{ra}}$  is based on 50%  $I_{\text{rm}}$  chord as shown in Fig. 1

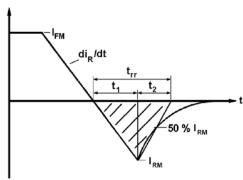


Fig. 1

(ii)  $Q_{rr}$  is based on a 150 $\mu s$  integration time i.e.

$$Q_{rr} = \int_{0}^{150\,\mu s} i_{rr}.dt$$

(iii) 
$$K Factor = \frac{t_1}{t_2}$$



# **Curves**

Figure 1 – Forward characteristics of Limit device

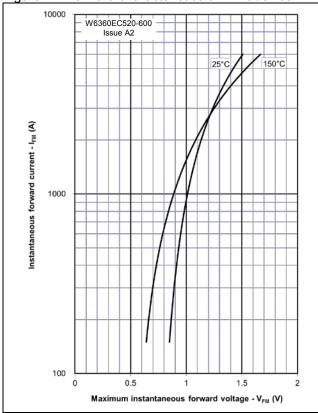


Figure 2 - Transient thermal impedance

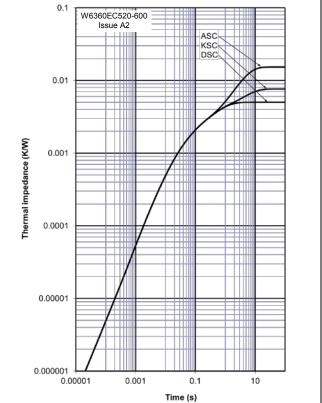


Figure 3 – Maximum Surge Rating

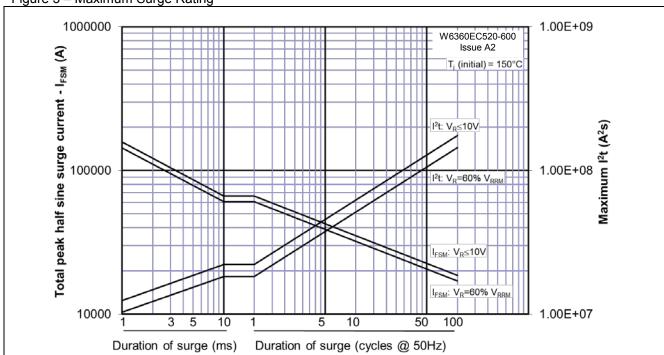




Figure 4 - Total recovered charge, Q<sub>rr</sub>

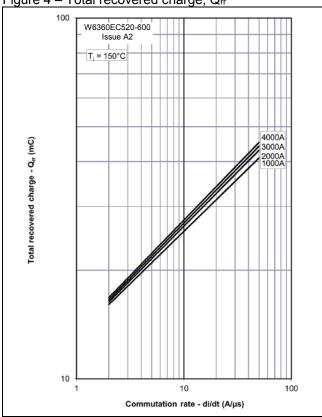


Figure 5 – Recovered charge, Qra (50% chord)

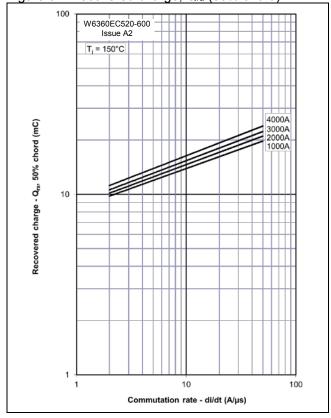


Figure 6 - Peak reverse recovery current, Irm

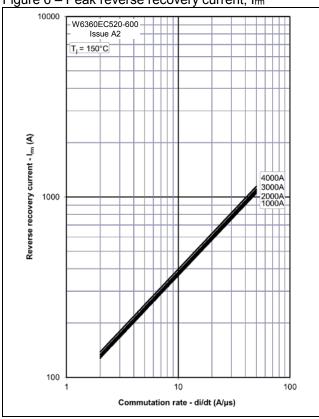


Figure 7 – Maximum recovery time, t<sub>rr</sub> (50% chord)

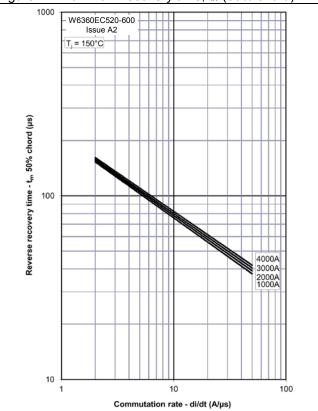




Figure 8 – Forward current vs. Power dissipation – Double Side Cooled

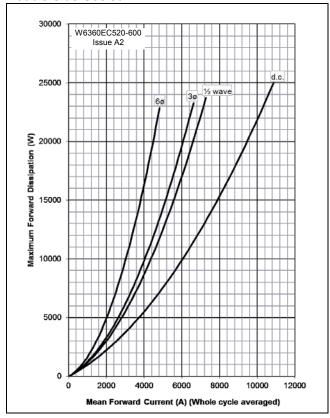


Figure 10 – Forward current vs. Power dissipation – Cathode Side Cooled

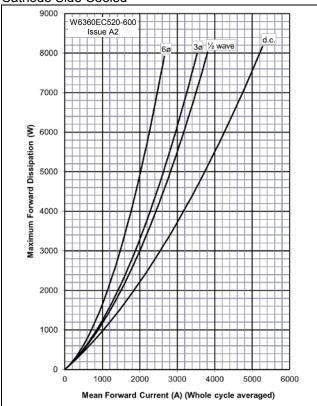


Figure 9 – Forward current vs. Heatsink temperature – Double Side Cooled

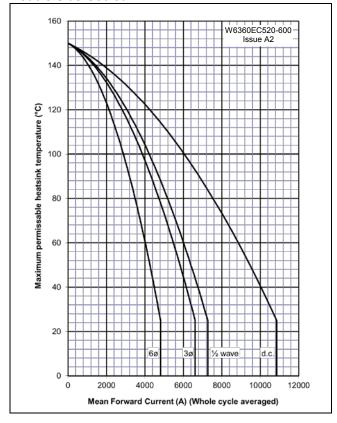


Figure 11 – Forward current vs. Heatsink temperature – Cathode Side Cooled

